Bingham Docket No.: 7250022001-3225000 (55-002-001)

## **CLAIMS**

## I CLAIM:

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- 1. A plurality of micron-size solid particles, comprising at least one polyamide compound, wherein the particles comprise a diameter in the range of about 1 micron to about 1000 microns, and wherein at least some of the plurality of particles are substantially transparent.
- 2. The plurality of particles of claim 1, wherein the at least one polyamide compound comprises a -CONH functional group.
- 3. The plurality of particles of claim 2, wherein the at least one polyamide compound comprises a nylon compound.
  - 4. The plurality of particles of claim 3, wherein the nylon compound comprises nylon 6.
  - 5. The plurality of particles of claim 1, wherein the particles comprise a diameter of less than about 200 microns.
- 15 6. The plurality of particles of claim 1, wherein at least about 40% of the particles are substantially transparent.
  - 7. The plurality of particles of claim 6, wherein at least about 60% of the particles are substantially transparent.
- 8. The plurality of particles of claim 7, wherein at least about 80% of the particles are substantially transparent.
  - 9. The plurality of particles of claim 1, wherein at least some of the transparent particles comprise at least one inert nucleating particle.
  - 10. The plurality of particles of claim 9, wherein the at least one inert particle comprises at least one alumina-silicate compound.

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11. The plurality of particles of claim 9, wherein the at least one inert particle comprises at least one color pigment.

12. A method of forming a plurality of micron-size particles, comprising:

introducing at least one amide-based compound having a melting point, at least one suspending agent and at least one surfactant into a reaction vessel to form a reaction mixture;

applying a thermal energy to the reaction mixture, wherein the thermal energy comprises a temperature that is at or above the melting point of the at least one amide-based compound;

polymerizing the at least one amide-based compound in the reaction mixture;

cooling the reaction mixture; and

rinsing the reaction mixture to retrieve the polymer particles.

- 13. The method of claim 12, wherein the reaction mixture is made substantially free of moisture before the thermal energy is applied.
- 15 14. The method of claim 12, wherein polymerizing the at least one amide comprises introducing at least one alkylating agent.
  - 15. The method of claim 14, wherein polymerizing the at least one amide further comprises introducing at least one activator.
- 16. The method of claim 14, wherein the at least one alkylating agent comprises sodium hydride.
  - 17. The method of claim 15, wherein the at least one activator comprises a polyisocyanate compound.
  - 18. The method of claim 12, wherein rinsing the reaction mixture comprises water.

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- 19. The method of claim 12, wherein introducing further comprises introducing at least one nucleating agent.
- 20. The method of claim 19, wherein the nucleating agent comprises at least one inert particle.
- 5 21. The method of claim 20, wherein the inert particle comprises an alumina-silicate compound.
  - 22. The method of claim 20, wherein in the inert particle comprises at least one color pigment.
  - 23. A polymer particle formed using the method of claim 12.
- 10 24. A polymer particle formed using the method of claim 14.
  - 25. A polymer particle formed using the method of claim 15.
  - 26. A polymer particle formed using the method of claim 19.
  - 27. A plurality of micron-size solid particles, comprising at least one polyamide compound, wherein the particles comprise a diameter of less than about 4 microns.
- The plurality of particles of claim 27, wherein the at least one polyamide compound comprises a -CONH functional group.
  - 29. The plurality of particles of claim 28, wherein the at least one polyamide compound comprises a nylon compound.
- 30. The plurality of particles of claim 29, wherein the nylon compound comprises nylon 6.
  - 31. The plurality of particles of claim 27, wherein the particles comprise a diameter of less than about 2 microns.
  - 32. The plurality of particles of claim 27, wherein at least about 40% of the particles are substantially transparent.

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33. The plurality of particles of claim 32, wherein at least about 60% of the particles are substantially transparent.

- 34. The plurality of particles of claim 33, wherein at least about 80% of the particles are substantially transparent.
- 5 35. The plurality of particles of claim 27, wherein at least some of the transparent particles comprise at least one inert nucleating particle.
  - 36. The plurality of particles of claim 35, wherein the at least one inert particle comprises at least one alumina-silicate compound.
- The plurality of particles of claim 35, wherein the at least one inert particle comprises at least one color pigment.